



Asymmetric Synthesis of α -Hydroxy Acids via β -Lactams

V. Srirajan^a, A. R. A. S. Deshmukh^a, V. G. Puranik^b and B. M. Bhawal*^a

^a Division of Organic Chemistry, ^b Division of Physical Chemistry,
National Chemical Laboratory, Pune - 411 008, India.

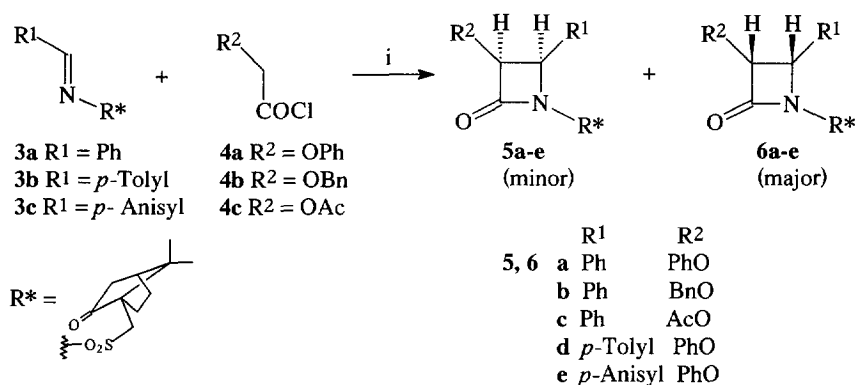
Abstract : A diastereoselective synthesis of β -Lactams **5a-e** and **6a-e** has been achieved, via a Staudinger reaction using imines derived from (1*S*)-(+)-camphor-10-sulfonamide, in good yields. The major diastereomers **6a-e** were isolated in pure form by crystallization. The absolute configuration of the β -lactam **6b** was established as 3*R* and 4*S* by X-ray analysis. The major diastereomers **6b** and **6c** were converted into enantiomerically pure α -hydroxy ester derivatives **7-9**. Copyright © 1996 Elsevier Science Ltd

Enantiomerically pure α -hydroxy acid derivatives are important synthons for the synthesis of various natural products and biologically active molecules.¹ Several methodologies have been developed for the synthesis of α -hydroxy acids.² Among these methods, the reduction of α -keto esters (attached where necessary to suitable chiral auxiliaries) to α -hydroxy esters using microbial transformation,³ catalytic hydrogenation⁴ and chiral organometallic reagents³ are well documented.⁵ The most commonly used chiral auxiliaries are either derived from amino acids or sugars.⁵ Camphor has also been used as a chiral auxiliary in the asymmetric synthesis of α -hydroxy esters either by alkylation or hydroxylation of suitably substituted esters and amides.⁶ Our approach to the synthesis of α -hydroxy esters is based on the diastereoselective synthesis of β -lactams and their conversion to O-protected α -hydroxy esters by hydrogenolysis of the benzylic C-N bond of the β -lactam followed by alcoholysis of the sulfonamide.

Recently we had shown that sterically demanding bicyclic as well as tricyclic chiral auxiliaries derived from (+)-3-carene and Oppolzer's sultam play a major role in controlling the diastereoselectivity of the β -lactam formation in ketene-imine cycloaddition reaction.⁷ As a continuation of our research on the utilization of easily available chiral auxiliaries, we were interested in examining the effect of imines derived from camphor-10-sulfonamide in (2+2) cycloaddition reactions. Herein we wish to report our results on the diastereoselective synthesis β -lactams using camphor-10-sulfonamide as a chiral auxiliary and their conversion to O-protected α -hydroxy esters.

The enantiomerically pure camphor-10-sulfonic acid⁸ **1** was converted into camphor-10-sulfonamide **2** by the reported procedure.⁹ Diethyl acetals of aromatic aldehydes on condensation with camphor-10-sulfonamide yielded the corresponding imines **3a-c** in quantitative yields. The imines **3** on subsequent annulation with various acid chlorides **4a-c** in the presence of triethylamine, gave diastereomeric mixtures of *cis* β -lactams **5** and **6** (Scheme 1) in good yields.¹⁰ The ratio of the two diastereomers was determined by ¹H NMR spectral data and HPLC¹¹ analysis (Table 1). Our attempts to separate these diastereomers by column chromatography were unsuccessful. However, in all cases, the major diastereomer **6** was isolated pure by crystallization. The minor diastereomer **5** could not be isolated pure either by column chromatography or by crystallization.

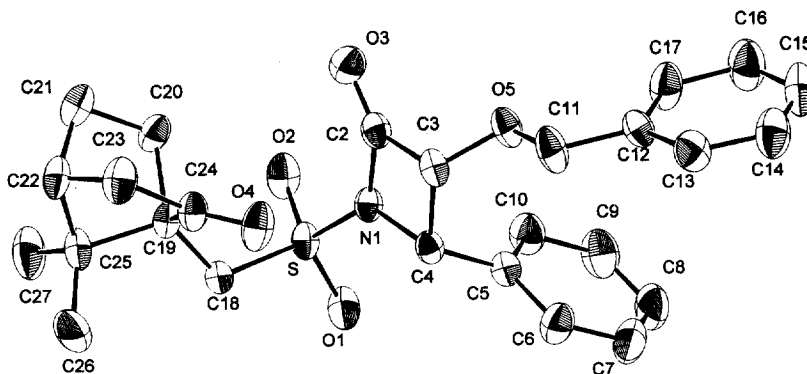
Scheme 1

Table 1. Synthesis of β -lactams **5** and **6** from imines **3** and acid chlorides **4** via Staudinger reactions.

Compounds	R ¹	R ²	Ratio of 6 and 5	Yield ^a (%)	M.p. ^b (°C)
a	Ph	PhO-	73 : 27	72 (62) ^c	128 - 131
b	Ph	BnO-	58 : 42	77(56) ^c	122 - 124
c	Ph	AcO-	70 : 30	64	144 - 146
d	<i>p</i> -Tolyl	PhO-	64 : 36	69	186 - 188
e	<i>p</i> -Anisyl	PhO-	55 : 45	43	138 - 140

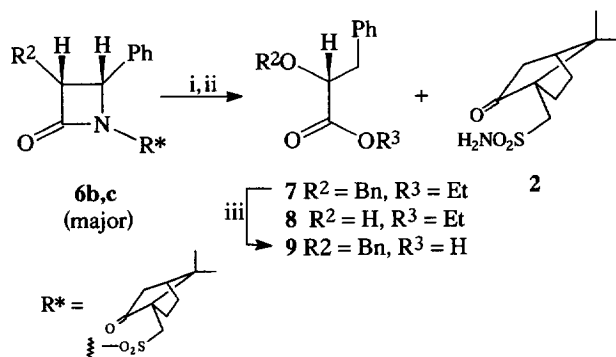
^a Isolated yield of diastereomeric mixtures of **6** and **5**. ^b Melting points of the major diastereomers **6**. ^c The figure in parenthesis represents the isolated yield of pure major diastereomer **6** by single crystallization.

The absolute configurations of the major diastereomer **6b** was established from single crystal X-ray analysis.¹² The configurations of the β -lactam **6b** were assigned as 3*R* and 4*S* respectively on the basis of the known absolute configuration 1'*S* of the camphor-10-sulfonyl moiety (Fig. 1).

Fig. 1 ORTEP diagram of β -lactam **6b**

The cleavage of the N1 - C4 bond of the β -lactams **6b** and **6c** was carried out under hydrogenolysis conditions¹³ using Pd/C in refluxing EtOH, the reaction was complete in 12 h (TLC). The reaction mixture was filtered to remove Pd/C; the filtrate, on removal of ethanol, gave the crude amides, which were used for further reaction without purification. These crude amides were refluxed with ethanolic HCl solution for 8 h (Scheme 2) to afford the crude esters **7** and **8**. Column chromatography (silica gel, 60 - 120, pet-ether/acetone) of the crude reaction product gave pure α -benzyloxy esters **7** (70%) and α -hydroxy esters **8** (65%)¹⁴ along with the chiral auxiliary, camphor-10-sulfonamide **2**, which was recovered by further elution of the column.

Scheme 2



Reagent and conditions : i) H₂/Pd-C, EtOH, reflux, 12 h. ii) HCl/EtOH, reflux, 8 h. iii) KOH/MeOH, r.t., 8 h.

The ester **7** was hydrolyzed by methanolic KOH under reflux conditions to the corresponding acid **9** in quantitative yield. The absolute configuration of α -hydroxy ester **8** and α -benzyloxy acid **9** was confirmed as 2R by comparing the specific rotation with the reported values.^{2c,15,16}

In conclusion, we have presented an efficient and novel synthesis of O-protected α -hydroxy esters *via* β -lactams. These β -lactams in turn have been synthesized in high enantiomeric purity using easily available camphor-10-sulfonic acid as a recyclable chiral auxiliary.

Acknowledgment : We thank Dr. S. Rajappa and Dr. A. Sarkar for valuable suggestions and one of the authors (VS) thanks CSIR for the financial support.

Experimental Section

¹H NMR Spectra were recorded in CDCl₃ solution on a Bruker AC 200 spectrometer at 200 MHz and chemical shifts are reported in ppm downfield from tetramethylsilane. ¹³C NMR spectra were recorded in CDCl₃ solution on a Bruker AC 200 and Bruker MSL 300 instruments and chemical shifts are reported in ppm relative to the center line of CDCl₃ (77.0 ppm). Infrared spectra were recorded on a Perkin-Elmer Infracord Spectrophotometer Model 599-B using sodium chloride optics. Melting points were determined on a ThermoNick Campbell melting point apparatus and were uncorrected. The microanalysis was performed on a Carlo-Erba, CHNS-O EA 1108 Elemental analyzer. Optical rotations were recorded on a JASCO-181 digital polarimeter under standard conditions. Methylene chloride was distilled over P₂O₅ under argon. Silica gel (SD's, 60 - 120 mesh) was used for column Chromatography.

General procedure for the preparation of imine 3a-c. A mixture of camphor-10-sulfonamide 2 (10 mmol) and diethyl acetals of aromatic aldehydes (12 mmol) was heated at 140 °C for 15 min. The ethanol formed during reaction was collected using distillation condenser. The reaction mixture on crystallization from benzene/ pet. ether gave pure imines 3a-c in very high yield.

(1'S)-N-Camphor-10-sulfonyl benzaldimine 3a. M. p. : 112 -114 °C. ¹H NMR : δ 0.9 (s, 3H); 1.2 (s, 3H); 1.4 (m, 1H); 1.8 - 2.1 (m, 4H); 2.4 (m, 1H); 2.6 (m, 1H); 3.1 and 3.7 (d, *J* = 15.6 Hz, 1H); 7.5 - 7.7 (m, 3H); 8.0 (d, *J* = 10.4 Hz, 2H); 9.1 (s, 1H). ¹³C NMR : 19.3, 19.5, 24.7, 26.6, 42.1, 42.3, 47.6, 49.2, 58.1, 128.9, 130.9, 131.9, 134.7, 171.2, 213.6. IR : 1730, 1610 [α]_D²⁵ : +20.6 (c 1, CH₂Cl₂). Anal. Calcd for C₁₇H₂₁NO₃S : C, 63.92; H, 6.63; N, 4.39; S, 10.02. Found : C, 63.98; H, 6.72; N, 4.50; S, 10.35.

(1'S)-N-Camphor-10'-sulfonyl tolualdimine 3b. M. p. : 79 - 80 °C. ¹H NMR : 0.95 (s, 3H); 1.15 (s, 3H); 1.45 (m, 1H); 1.7 - 2.2 (m, 4H); 2.35 (m, 1H); 2.5 (s, 3H); 2.8 (m, 1H); 3.1 and 3.7 (d, *J* = 15 Hz, 1H); 7.35 (d, *J* = 8 Hz, 2H); 7.9 (d, *J* = 8 Hz, 2H); 9.0 (s, 1H). IR : 1730, 1600. [α]_D²⁵ : +30.3 (c 1.3, CH₂Cl₂).

(1'S)-N-Camphor-10'-sulfonyl anisaldimine 3c. Isolated as an oil. ¹H NMR : 0.85 (s, 3H); 1.15 (s, 3H); 1.4 (m, 1H); 1.65 - 2.2 (m, 4H); 2.35 (m, 1H); 2.6 (m, 1H); 3.05 and 3.6 (d, *J* = 16 Hz, 1H); 3.85 (s, 3H); 7.0 and 7.9 (d, *J* = 8 Hz, 2H); 8.9 (s, 1H). IR : 1730, 1600. [α]_D²⁵ : +24.9 (c 2.5, CH₂Cl₂).

Typical procedure for the preparation of β-lactams 5 and 6. A solution of the acid chloride (1.4 mmol) in dry CH₂Cl₂ was slowly added to a solution of imines (1.2 mmol) and triethylamine in CH₂Cl₂ (15 mL) at -23 °C. The reaction mixture was then allowed to warm to r.t. and stirred further for 15 h. It was then washed with water (15 X 2 mL), satd. NaHCO₃ (10 mL), brine and dried (Na₂SO₄). The removal of organic solvent by distillation and filtration of crude product through short silica gel column gave diastereomeric mixture of β-lactams 5a-e and 6a-e in good yields. The major diastereomers 6a-e were isolated in pure form by crystallization from pet-ether/acetone.

(3R,4S,1'S)-1-(Camphor-10-sulfonyl)-3-phenoxy-4-phenylazetid-2-one 6a. M.p. : 128 - 131 °C. ¹H NMR : δ 0.85 (s, 3H); 1.05 (s, 3H); 1.5 (m, 1H); 1.85 - 2.2 (m, 4H); 2.4 (m, 2H); 3.05 (d, *J* = 14.6 Hz, 1H); 3.55 (d, *J* = 14.6 Hz, 1H); 5.6 (d, *J* = 5.0 Hz, 1H); 5.75 (d, *J* = 5.0 Hz, 1H); 6.7 - 7.05 (m, 3H); 7.1 - 7.65 (m, 7H). ¹³C NMR : 19.5, 19.7, 26.1, 27.1, 42.8, 42.9, 48.9, 52.6, 59.3, 64.8, 81.6, 115.9, 122.7, 128.4, 128.5, 129.1, 129.5, 129.8, 132.6, 163.2, 215.4. IR : 1800, 1740. [α]_D²⁵ : +76.07 (c 1.6, CH₂Cl₂). Anal. Calcd for C₂₅H₂₇NO₅S : C, 66.20; H, 6.00; N, 3.09; S, 7.06. Found : C, 65.96; H, 6.10; N, 3.24; S, 7.43.

(3R,4S,1'S)-3-Benzyloxy-1-(camphor-10-sulfonyl)-4-phenylazetid-2-one 6b. M.p. 122 - 124 °C. ¹H NMR : δ 0.8 (s, 3H); 1.05 (s, 3H); 1.45 (m, 1H); 1.8 - 2.2 (m, 4H); 2.35 (m, 2H); 3.05 (d, *J* = 15 Hz, 1H); 3.45 (d, *J* = 15 Hz, 1H); 4.25 (d, *J* = 10 Hz, 1H); 4.40 (d, *J* = 10 Hz, 1H); 5.20 (d, *J* = 5 Hz, 1H); 5.5 (d, *J* = 5 Hz, 1H); 6.90 - 7.50 (m, 10H). ¹³C NMR : 19.6, 19.6, 24.8, 27.1, 42.5, 42.7, 48.7, 51.8, 58.6, 64.4, 73.0, 83.6, 128.1, 128.4, 128.5, 128.7, 129.1, 132.8, 135.9, 164.3, 215.0. IR : 1800, 1740. [α]_D²⁵ : +119.3 (c 1, CH₂Cl₂). Anal. Calcd for C₂₆H₂₉NO₅S : C, 66.79; H, 6.25; N, 3.00; S, 6.86. Found : C, 66.67; H, 6.34; N, 3.20; S, 7.12.

(3R,4S,1'S)-3-Acetoxy-1-(camphor-10-sulfonyl)-4-phenylazetid-2-one 6c. M.p. : 144 - 146 °C. ¹H NMR : δ 0.9 (s, 3H); 1.0 (s, 3H); 1.45 (m, 1H); 1.7 (s, 3H); 1.8 - 2.3 (m, 5H) 2.45 (m, 1H) 3.05(d, *J* = 14.6 Hz, 1H); 3.95(d, *J* = 14.6 Hz, 1H); 5.5 (d, *J* = 5.0 Hz, 1H); 6.2 (d, *J* = 5.0 Hz, 1H); 7.4 (m, 5H) . ¹³C NMR : 19.5, 19.8, 26.2, 27.2, 42.7, 42.9, 49.1, 52.5, 59.3, 64.6, 128.1, 128.5, 129.1, 132.3, 162.6, 169.5, 216.0. IR : 1800,

1740. $[\alpha]_D^{25}$: -22.9 (c 1, CH_2Cl_2). Anal. Cald for $\text{C}_{21}\text{H}_{25}\text{NO}_6\text{S}$: C, 60.12; H, 6.01; N, 3.34; S, 7.63. Found: C, 60.25; H, 6.14; N, 3.64; S, 7.40.

(3R,4S,1'S)-1-(Camphor-10-sulfonyl)-3-phenoxy-4-p-tolylazetid-2-one 6d. M.p.: 186 - 188°C. ^1H NMR: δ 0.9 (s, 3H); 1.05 (s, 3H); 1.5 (m, 1H); 1.75 - 2.2 (m, 5H); 2.35 (s, 3H); 2.8 (m, 1H); 3.0 (d, $J = 14$ Hz, 1H); 3.5 (d, $J = 14$ Hz, 1H); 5.6 (d, $J = 5$ Hz, 1H); 5.7 (d, $J = 5$ Hz, 1H); 6.75 (d, $J = 10$ Hz, 2H); 6.95 (m, 2H); 7.10 - 7.45 (m, 5H). IR.: 1800, 1740. $[\alpha]_D^{25}$: +50.33 (c 0.18, CHCl_3). Anal. Cald for $\text{C}_{26}\text{H}_{29}\text{NO}_5\text{S}$: C, 66.79; H, 6.25; N, 3.00; S, 6.86. Found: C, 66.94; H, 6.47; N, 2.96; S, 7.11.

(3R,4S,1'S)-4-p-Anisyl-1-(camphor-10-sulfonyl)-3-phenoxyazetid-2-one 6e. M.p.: 138 - 140°C. ^1H NMR: δ 0.9 (s, 3H); 1.05 (s, 3H); 1.5 (m, 1H); 1.85 - 2.25 (m, 4H); 2.4 (m, 2H); 3.0 (d, $J = 15.0$ Hz, 1H); 3.5 (d, $J = 15.0$ Hz, 1H); 3.8 (s, 3H); 5.6 (d, $J = 5.3$ Hz, 1H); 5.7 (d, $J = 5.3$ Hz, 1H); 6.7 - 7.5 (m, 10). ^{13}C NMR: 19.7, 19.8, 24.9, 27.2, 42.7, 42.9, 48.9, 52.1, 55.4, 58.8, 64.5, 82.2, 114.0, 115.9, 122.8, 124.1, 129.6, 130.2, 160.4, 163.6, 215.4. IR.: 3020, 1800, 1740. $[\alpha]_D^{25}$: +17.89 (c 0.6, CH_2Cl_2). Anal. Cald for $\text{C}_{26}\text{H}_{29}\text{NO}_6\text{S}$: C, 64.57; H, 6.05; N, 2.90; S, 6.62. Found: C, 64.71; H, 6.06; N, 3.10; S, 6.89.

Procedure for the preparation of esters 7 and 8. To a solution of β -lactam **6b** or **6c** (1 mmol) in ethanol (20 mL), Pd/C (20 mg) was added and it was refluxed under H_2 atmosphere (1 atm) for 12 h. The reaction mixture was cooled, filtered to remove Pd/C and ethanol was removed under reduced pressure. To the residue, satd. EtOH with HCl (15 mL) was added and refluxed for 8 h. The solvent was distilled off under reduced pressure and the residue was purified by column chromatography (silica gel, 60 - 120, pet.-ether/acetone) to give α -benzyloxy ester **7** (0.190 g, 70%) or α -hydroxy ester **8** (0.055 g, 65%).

(2R)-Ethyl 2-benzyloxy-3-phenylpropionate 7. Isolated as an oil. ^1H NMR: δ 1.3 (t, $J = 7.5$ Hz, 3H); 3.15 (m, 2H); 4.2 (m, 3H); 4.4 (d, $J = 12.5$ Hz, 1H); 4.7 (d, $J = 12.5$ Hz, 1H); 7.3 (m, 10H). ^{13}C NMR: 14.1, 39.2, 60.8, 72.3, 79.2, 126.1, 127.7, 128.1, 128.3, 129.4, 136.9, 137.2, 172.8. IR.: 2990, 1730. $[\alpha]_D^{25}$: +5.18 (c 1.2, CH_2Cl_2). Anal. Cald for $\text{C}_{18}\text{H}_{20}\text{O}_3$: C, 76.02; H, 7.09. Found: C, 76.17; H, 7.30.

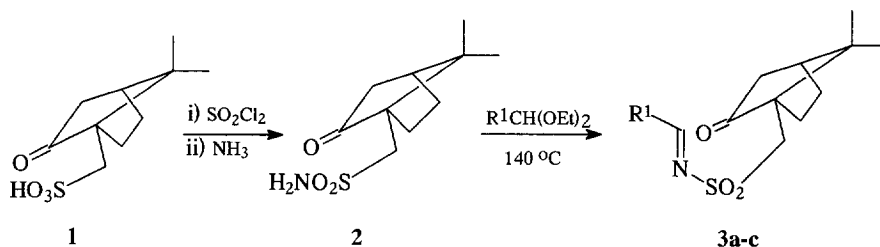
(2R)-Ethyl 2-hydroxy-3-phenylpropionate 8. Isolated as an oil. ^1H NMR: δ 1.3 (t, $J = 7.3$ Hz, 3H); 3.0 (dd, $J = 5.5$ and 14 Hz, 1H); 2.75 (bs, 1H); 3.15 (dd, $J = 4.8$ and 14 Hz, 1H); 4.25 (q, $J = 7.0$ Hz, 2H); 4.45 (m, 1H); 7.25 (m, 5H). ^{13}C NMR: 13.9, 40.4, 61.5, 71.0, 126.6, 128.1, 129.3, 136.2, 173.9. IR.: 2980 and 1730. $[\alpha]_D^{25}$: +21.89 (c 0.57, C_6H_6). Anal. Cald for $\text{C}_{11}\text{H}_{14}\text{O}_3$: C, 68.01; H, 7.27. Found: C, 68.36; H, 7.30.

(2R)-2-Benzyloxy-3-phenylpropionic acid 9. To a solution of ester **7** (0.190 g, 0.7 mmol) in methanol (10 mL), a solution of KOH (1.0 g) in methanol (10 mL) was added slowly at room temperature and stirred for 8 h. The solvent was removed under reduced pressure and the residue was diluted with water and extracted with EtOAc. The aqueous layer was acidified with 20% aq. HCl and extracted with ethyl acetate (10 X 3 mL). The ethyl acetate extract was washed with brine (10 mL) and dried (Na_2SO_4). The solvent was removed under reduced pressure to get crude product which on purification by column chromatography afforded 0.160 g (93%) of pure acid **9** as an oil. ^1H NMR: δ 3.15 (m, 2H); 4.2 (m, 1H); 4.4 (d, $J = 12.9$ Hz, 1H); 4.7 (d, $J = 12.9$ Hz, 1H); 7.15 - 7.45 (m, 10H); 9.0 (broad s, 1H). ^{13}C NMR: 38.8, 72.7, 78.5, 126.7, 127.7, 127.8, 128.3, 129.4, 136.5, 136.6, 176.1. IR.: 3500 - 3000, 2924, 1720. $[\alpha]_D^{25}$: +79.10 (c 2.37, EtOH). Anal. Cald for $\text{C}_{16}\text{H}_{16}\text{O}_3$: C, 74.97; H, 6.30. Found: C, 74.83; H, 6.52.

References and Notes

1. a) Seuring, B.; Seebach, D.; *Helv. Chem. Acta*, **1977**, *60*, 1175. b) Mori, K.; Takigawa, T.; Matsuo, T. *Tetrahedron* **1979**, *35*, 933. c) Hanessian, S. *Total synthesis of Natural products: The chiron approach*; Pergamon press; New York; **1983**, Chapter 2.
2. a) Evans, D. A.; Morrissey, M. M.; Dorow, R. L. *J. Am. Chem. Soc.* **1985**, *107*, 4346. b) Brown, H. C.; Pai, G. G.; Jadhav, P. K. *J. Am. Chem. Soc.* **1984**, *106*, 1531. c) Enomoto, M.; Ito, Y.; Katsuki, T.; Yamaguchi, M. *Tetrahedron Lett.* **1985**, *26*, 1343.
3. a) Ridley, D. D.; Stralow, M. *J. Chem. Soc. Chem. Commun.* **1975**, 400. b) Deol, B. S.; Ridley, D. D.; Simpson, G. W. *Aust. J. Chem.* **1976**, *29*, 2459.
4. Ojima, I.; Kogure, T. *J. Chem. Soc. Chem. Commun.* **1977**, 428.

5. a) Soai, K.; Isoda, T.; Hasegawa, H.; Ishizaki, M. *Chem. Lett.* **1986**, 1897. b) Akiyama, T.; Nishimoto, H.; Ozaki, S. *Tetrahedron Lett.* **1991**, *32*, 1335. c) Whitesell, J. K.; Deyo, D.; Bhattacharya, A. *J. Chem. Soc. Chem. Commun.* **1983**, 802. d) Kawanami, Y.; Fujita, I.; Asahara, S.; Katsuki, T.; Yamaguchi, M.; *Bull. Chem. Soc. Jpn.* **1989**, *62*, 3598. e) Mukaiyama, T.; Tomimori, K.; Oriyama, T. *Chem. Lett.* **1985**, 813.
6. a) Helmchen, G.; Wierzchowski, R. *Angew. Chem. Int. Ed. Engl.* **1984**, *23*, 60. b) Xiang, Y. B.; Snow, K.; Belley, M. *J. Org. Chem.* **1993**, *58*, 993. c) Gamboni, R.; Mohr, P.; Waespe-Sarcevic, N.; Tamm, C. *Tetrahedron Lett.* **1985**, *26*, 203. d) Oppolzer, W.; Dudfield, P. *Helv. Chem. Acta* **1985**, *68*, 216.
7. a) Srirajan, V.; Deshmukh, A. R. A. S.; Bhawal, B. M. *Tetrahedron* (in press). b) Srirajan, V.; Puranik, V. G.; Deshmukh, A. R. A. S.; Bhawal, B. M. *Tetrahedron* (in press). c) Jayaraman, M.; Srirajan, V.; Deshmukh, A. R. A. S.; Bhawal, B. M. *Tetrahedron*, **1996**, *52*, 3741. d) Jayaraman, M.; Deshmukh, A. R. A. S.; Bhawal, B. M. *J. Org. Chem.* **1994**, *59*, 932.
8. The commercially available (1*S*)-(+)-camphor-10-sulfonic acid (E-Merck, Germany) was used.
9. Weismiller, C. M.; Towson, J. C.; Davis, F. A. *Org. Synth.* **1990**, *69*, 154.



10. In all the cases ^1H NMR (200 MHz) spectral analyses of the crude reaction mixture showed formation of only *cis* diastereomers.
11. HPLC : Perkin-Elmer 410-pump. H.P. 1050 MWD at 270 nm connected to H-P 3396 Ser-II integrater. Col. MN-C-18, 8 mm, 4 mm X 100 mm length. Solvent system (v/v): $\text{CH}_3\text{CN}:\text{H}_2\text{O}$ (68:32), flow rate 1 mL/min.
12. X-ray determination of **6b** : Data were measured on a PC-controlled Enraf-Nonius CAD-4 single crystal X-ray diffractometer using graphite monochromator Mo-K α ($\lambda = 0.7107^\circ\text{A}$) radiation. Crystal belongs to triclinic space group P1 with $a = 6.751(1)$, $b = 9.270(2)$, $c = 9.926(2)$ $^\circ\text{A}$; $\alpha = 86.97(1)$, $\beta = 82.04(2)$, $\gamma = 89.01(1)^\circ$; $V = 614.3(2)^\circ\text{A}$; $Z = 1$, $d_{\text{calc}} = 1.264 \text{ Mg m}^{-3}$, $\mu = 0.168 \text{ mm}^{-1}$, out of 1989 reflections measured, 1955 were treated observed with [$I \geq 2.0 \sigma(I)$]. The structure was solved by the direct methods using MULTAN - 80 (NRCVAX - program).^{17a} Least square refinement of scale factor positional and anisotropic thermal parameters for non hydrogen atoms converged to $R = 0.0440$, $R_w = 0.130$. Hydrogen atoms were geometrically fixed during the refinement and confirmed by a difference Fourier transform. Refinements were carried out by using SHELXL - 93 program.^{17b}
13. Ojima, I.; Suga, S.; Abe, R.; *Tetrahedron Lett.* **1980**, *21*, 3907.
14. During the hydrogenolysis followed by hydrolysis of a β -lactams **6c**, the acetoxy group also under went hydrolysis to give α -hydroxy esters **8**.
15. **10** : $\{[\alpha]_{25}^D = +21.9$ (c 0.57, C_6H_6); lit.¹⁶ $[\alpha]_{25}^D = +21.4$ (c 0.43, C_6H_6)}.
11 : $\{[\alpha]_{25}^D = +79.10$ (c 2.37, EtOH); lit.^{2c} value for its antipode $[\alpha]_{25}^D = -81.0$ (c 2.24, EtOH)}.
16. Pearson, W. H.; Cheng, M. C. *J. Org. Chem.* **1986**, *51*, 3746.
17. a) Gobe, E. J.; Page, Y. Le.,; Charland, J. P.; Lee, F. L.; White, P. S. *J. Appl. Cryst.* **1989**, *22*, 384. b) Sheldrick, G. M. SHELXL-93. Programme for the refinement of crystal structure, Univ. of Gottingen, Germany (1993).